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D2281

Job Sheet 202161



Part No: D2281

Job Qty: 15 pcs

Part Name: Jack Saddle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/21/19

Job Tracking No:

Due Date: 5/28/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV G IPP Rev:A Removed from 9 Digit 05-12-02 JLM IPP: rev B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Waterjet - Flow - 1	15 pcs		5/27/20	0.17	0.79	Waterjet - Flow			a. 20/04/30
120	QC 8	15 pcs		5/27/20	0.00	0.00	QC 8 - 12			
							QC 8 - 14			
							QC 8 - 17			
							QC 8 - 20			
							QC 8 - 25			
							QC 8 - 3			
							QC 8 - 32			
							QC 8 - 33			
							QC 8 - 35			
							QC 8 - 39			
							QC 8 - 4			
							QC 8 - 44			
							QC 8 - 45			
							QC 8 - 49			
							QC 8 - 58			
							QC 8 - 8			
							QC 8 - 9			
							QC 8 - 68			
							QC 8 - 67			
							QC 8 - 1 (A)			
							QC 8 - 47			
							QC 8 - 40			DAS MAY 04 2020 40 9-89
							QC 8 - 52			
							QC 8 - 23			
							QC 8 - 57			
							QC 8 - 76			
							QC 8 - 61			
140	Small Fab - Brake NC - B4B	15 pcs		5/28/20	0.25	0.38	Small Fab - Brake - 1 - B4B			
							Small Fab - Brake - 2 -			
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DAS
MAY 04 2020
9-89

				B4B	
				Small Fab - Brake - 3 - B4B	MAY 06 2020
150 QC 5	15 pcs	5/28/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	MAY 08 2020 40
				QC 5 - 61	9-89
				QC 5 - 81	
160 Packaging 3-1 - Stock - B4B	15 pcs	5/28/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	15	5/28/20	0.00 0.00	QC 21 - SA - 21	

pcs

QC 21 - SA - 70

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Part Op **100** - 1-Cut as per Dwg Dwg Rev: G Prog Rev: G 2-Debur if necessary
 Descriptions: **120** - (QC8- Inspect parts - second check)
140 - Form as per D2281 using D2281-T2
150 - (QC5- Inspect part completeness to step on W/O)
160 - (Identify as per dwg & Stock Location: _____) LOCATION : WA001-1
170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	1.8750 sf (.125 ea)	100-Waterjet - Flow - 1	S243466

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S14GA	2	106	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Jack Saddle	4.468Inches $\pm$ 0.010	4.478 4.458		
2	Jack Saddle	4.114Inches $\pm$ 0.010	4.124 4.104		
3	Jack Saddle	2.933Inches $\pm$ 0.010	2.943 2.923		
4	Jack Saddle	1.535Inches $\pm$ 0.010	1.545 1.525		
5	Jack Saddle	0.354Inches $\pm$ 0.010	0.364 0.344		
6	Jack Saddle	0.354Inches $\pm$ 0.010	0.364 0.344		
7	Jack Saddle	0.604Inches $\pm$ 0.010	0.614 0.594		
8	Jack Saddle	2.000Inches $\pm$ 0.010	2.010 1.990		
9	Jack Saddle	3.396Inches $\pm$ 0.010	3.406 3.386		
10	Jack Saddle	3.646Inches $\pm$ 0.010	3.656 3.636		
11	Jack Saddle	4.000Inches $\pm$ 0.010	4.010 3.990		
12	Jack Saddle	1.525Inches $\pm$ 0.010	1.535 1.515		
13	Jack Saddle	2.475Inches $\pm$ 0.010	2.485 2.465		
14	Jack Saddle	0.323Inches $\pm$ 0.006 - 0.001	0.329 0.322	Diameter	
15	Jack Saddle	0.080Inches $\pm$ 0.010	0.090 0.070		

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